

Duplicate

Work Order ID 82836

82836

Page 1

May-31-12 8:54:32 AM

Item ID: D2419

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Handle

Start Date: 4/10/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 4/20/12 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2419	Rev A
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100		0.00							
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100

Small Fab

Small Fab

Memo

0.00

Small Fab

Cut to length using hot knife as per Dwg D2419

110	QC6- Inspect dimensions to drawing	0.00							
-----	------------------------------------	------	--	--	--	--	--	--	--

110

QC

Memo

0.00

Quality Control

120	Identify as per dwg & Stock Location <i>GA</i>	0.00							
-----	--	------	--	--	--	--	--	--	--

120

Packaging

Memo

0.00

Packaging

20x *JS 4/25/12*

20 *JS 4/25/12*

20x *JS 4/25/12*

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Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

ME
12-05-31

Picklist Print

May-31-12 8:54:32 AM

Page 1

Work Order ID: 82836

Parent Item: D2419

Parent Item Name: Handle

Start Date: 4/10/12

Required Date: 4/20/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: A00.02.14New IssueEC/JB

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
40-2567-4 Black Nylon Strap		Purchased	No			110	Each	41.0034	0.0833	1.666		5/12/05/31	

Location

ST401

111336

Loc Qty

41.0034

41.0034

Loc Code

1.666

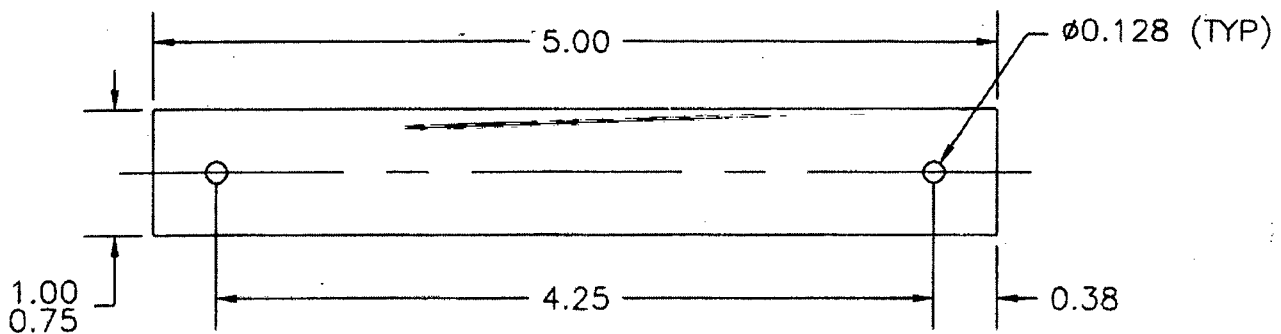
Can't Find

Cent.



DESIGN <i>RF</i>	DRAWN BY <i>LP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00.02.03 ps



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED